

Multiple Spindle Drill Head Collets



Bore Dia.	Drill Sizes			Collet Number†
	inch	No	mm	
Collets for Type 400†				
.039		61	1.0	P1809.010
.043		57	1.1	P1809.011
.047	3/64	56	1.2	P1809.012
.052		55	1.3	P1809.013
.055		54	1.4	P1809.014
.059		53	1.5	P1809.015
.063	1/16	52	1.6	P1809.016
.067		51	1.7	P1809.017
.071		50	1.8	P1809.018
.075		48	1.9	P1809.019
.079	5/64	47	2.0	P1809.020
.083		45	2.1	P1809.021
.087		44	2.2	P1809.022
.091		43	2.3	P1809.023
.094	3/32	42	2.4	P1809.024
.098		40	2.5	P1809.025
.102		38	2.6	P1809.026
.106		36	2.7	P1809.027
.110	7/64	35	2.8	P1809.028
.114		33	2.9	P1809.029
.118		32	3.0	P1809.030
.122		31	3.1	P1809.031
.126	1/8		3.2	P1809.032
.130		30	3.3	P1809.033
.134		29	3.4	P1809.034
.138			3.5	P1809.035
.142	9/64	28	3.6	P1809.036
.146		26	3.7	P1809.037
.150		25	3.8	P1809.038
.154		23	3.9	P1809.039
.157	5/32	22	4.0	P1809.040

Bore Dia.	Drill Sizes			Collet Number†
	inch	No	mm	
Collets for Type 650†				
.039		61	1.0	P1039.010
.043		57	1.1	P1039.011
.047	3/64	56	1.2	P1039.012
.052		55	1.3	P1039.013
.055		54	1.4	P1039.014
.059		53	1.5	P1039.015
.063	1/16	52	1.6	P1039.016
.067		51	1.7	P1039.017
.071		50	1.8	P1039.018
.075		48	1.9	P1039.019
.079	5/64	47	2.0	P1039.020
.083		45	2.1	P1039.021
.087		44	2.2	P1039.022
.091		43	2.3	P1039.023
.094	3/32	42	2.4	P1039.024
.098		40	2.5	P1039.025
.102		38	2.6	P1039.026
.106		36	2.7	P1039.027
.110	7/64	35	2.8	P1039.028
.114		33	2.9	P1039.029
.118		32	3.0	P1039.030
.122		31	3.1	P1039.031

Bore Dia.	Drill Sizes			Collet Number†
	inch	No	mm	
Collets for Type 650 (cont'd)				
.126	1/8		3.2	P1039.032
.130		30	3.3	P1039.033
.134		29	3.4	P1039.034
.138			3.5	P1039.035
.142	9/64	28	3.6	P1039.036
.146		26	3.7	P1039.037
.150		25	3.8	P1039.038
.154		23	3.9	P1039.039
.157	5/32	22	4.0	P1039.040
.161		20	4.1	P1039.041
.165		19	4.2	P1039.042
.169		18	4.3	P1039.043
.173	11/64	17	4.4	P1039.044
.177		16	4.5	P1039.045
.181		14	4.6	P1039.046
.185		13	4.7	P1039.047
.189	3/16	12	4.8	P1039.048
.193		10	4.9	P1039.049
.197		9	5.0	P1039.050
.201		7	5.1	P1039.051
.205	13/64	5	5.2	P1039.052
.209		4	5.3	P1039.053
.213		3	5.4	P1039.054
.216			5.5	P1039.055
.220	7/32	2	5.6	P1039.056
.224			5.7	P1039.057
.228		1	5.8	P1039.058
.232			5.9	P1039.059
.236	15/64		6.0	P1039.060
.240			6.1	P1039.061
.244			6.2	P1039.062
.248			6.3	P1039.063
.252	1/4		6.4	P1039.064
.256			6.5	P1039.065

Bore Dia.	Drill Sizes			Collet Number†
	inch	No	mm	
Collets for Type 800†				
.039		61	1.0	P3464.010
.043		57	1.1	P3464.011
.047	3/64	56	1.2	P3464.012
.052		55	1.3	P3464.013
.055		54	1.4	P3464.014
.059		53	1.5	P3464.015
.063	1/16	52	1.6	P3464.016
.067		51	1.7	P3464.017
.071		50	1.8	P3464.018
.075		48	1.9	P3464.019
.079	5/64	47	2.0	P3464.020
.083		45	2.1	P3464.021
.087		44	2.2	P3464.022
.091		43	2.3	P3464.023
.094	3/32	42	2.4	P3464.024
.098		40	2.5	P3464.025
.102		38	2.6	P3464.026
.106		36	2.7	P3464.027
.110	7/64	35	2.8	P3464.028

Bore Dia.	Drill Sizes			Collet Number†
	inch	No	mm	
Collets for Type 800 (cont'd)				
.114		33	2.9	P3464.029
.118		32	3.0	P3464.030
.122		31	3.1	P3464.031
.126	1/8		3.2	P3464.032
.130		30	3.3	P3464.033
.134		29	3.4	P3464.034
.138			3.5	P3464.035
.142	9/64	28	3.6	P3464.036
.146		26	3.7	P3464.037
.150		25	3.8	P3464.038
.154		23	3.9	P3464.039
.157	5/32	22	4.0	P3464.040
.161		20	4.1	P3464.041
.165		19	4.2	P3464.042
.169		18	4.3	P3464.043
.173	11/64	17	4.4	P3464.044
.177		16	4.5	P3464.045
.181		14	4.6	P3464.046
.185		13	4.7	P3464.047
.189	3/16	12	4.8	P3464.048
.193		10	4.9	P3464.049
.197		9	5.0	P3464.050
.201		7	5.1	P3464.051
.205	13/64	5	5.2	P3464.052
.209		4	5.3	P3464.053
.213		3	5.4	P3464.054
.216			5.5	P3464.055
.220	7/32	2	5.6	P3464.056
.224			5.7	P3464.057
.228		1	5.8	P3464.058
.232			5.9	P3464.059
.236	15/64		6.0	P3464.060
.240			6.1	P3464.061
.244			6.2	P3464.062
.248			6.3	P3464.063
.252	1/4		6.4	P3464.064
.256			6.5	P3464.065
.260			6.6	P3464.066
.264	17/64		6.7	P3464.067
.268			6.8	P3464.068
.272			6.9	P3464.069
.276			7.0	P3464.070
.280	9/32		7.1	P3464.071
.283			7.2	P3464.072
.287			7.3	P3464.073
.291			7.4	P3464.074
.295			7.5	P3464.075
.299	19/64		7.6	P3464.076
.303			7.7	P3464.077
.307			7.8	P3464.078
.311	5/16		7.9	P3464.079
.315			8.0	P3464.080

† Quotation required.

Multiple Spindle Drill Head Collets

Bore Dia.	Drill Sizes			Collet Number
	inch	No	mm	
Collets for Type 950†				
.079	5/64	47	2.0	P1052.020
.083		45	2.1	P1052.021
.087		44	2.2	P1052.022
.091		43	2.3	P1052.023
.094	3/32	42	2.4	P1052.024
.098		40	2.5	P1052.025
.102		38	2.6	P1052.026
.106		36	2.7	P1052.027
.110	7/64	35	2.8	P1052.028
.114		33	2.9	P1052.029
.118		32	3.0	P1052.030
.122		31	3.1	P1052.031
.126	1/8		3.2	P1052.032
.130		30	3.3	P1052.033
.134		29	3.4	P1052.034
.138			3.5	P1052.035
.142	9/64	28	3.6	P1052.036
.146		26	3.7	P1052.037
.150		25	3.8	P1052.038
.154		23	3.9	P1052.039
.157	5/32	22	4.0	P1052.040
.161		20	4.1	P1052.041
.165		19	4.2	P1052.042
.169		18	4.3	P1052.043
.173	11/64	17	4.4	P1052.044
.177		16	4.5	P1052.045
.181		14	4.6	P1052.046
.185		13	4.7	P1052.047
.189	3/16	12	4.8	P1052.048
.193		10	4.9	P1052.049
.197		9	5.0	P1052.050
.201		7	5.1	P1052.051
.205	13/64	5	5.2	P1052.052
.209		4	5.3	P1052.053
.213		3	5.4	P1052.054
.216			5.5	P1052.055
.220	7/32	2	5.6	P1052.056
.224			5.7	P1052.057
.228		1	5.8	P1052.058
.232			5.9	P1052.059
.236	15/64		6.0	P1052.060
.240			6.1	P1052.061
.244			6.2	P1052.062
.248			6.3	P1052.063
.252	1/4		6.4	P1052.064
.256			6.5	P1052.065
.260			6.6	P1052.066
.264	17/64		6.7	P1052.067
.268			6.8	P1052.068
.272			6.9	P1052.069
.276			7.0	P1052.070
.280	9/32		7.1	P1052.071
.283			7.2	P1052.072

Bore Dia.	Drill Sizes			Collet Number
	inch	No	mm	
Collets for Type 950 (cont'd)				
.287			7.3	P1052.073
.291			7.4	P1052.074
.295			7.5	P1052.075
.299	19/64		7.6	P1052.076
.303			7.7	P1052.077
.307			7.8	P1052.078
.311	5/16		7.9	P1052.079
.315			8.0	P1052.080
.319			8.1	P1052.081
.323			8.2	P1052.082
.327	21/64		8.3	P1052.083
.331			8.4	P1052.084
.335			8.5	P1052.085
.339			8.6	P1052.086
.342	11/32		8.7	P1052.087
.346			8.8	P1052.088
.350			8.9	P1052.089
.354			9.0	P1052.090
.358	23/64		9.1	P1052.091
.362			9.2	P1052.092
.366			9.3	P1052.093
.370			9.4	P1052.094
.375	3/8		9.5	P1052.095
Collets for Type 1250†				
.252	1/4		6.4	P2847.064
.256			6.5	P2847.065
.260			6.6	P2847.066
.264	17/64		6.7	P2847.067
.268			6.8	P2847.068
.272			6.9	P2847.069
.276			7.0	P2847.070
.280	9/32		7.1	P2847.071
.283			7.2	P2847.072
.287			7.3	P2847.073
.291			7.4	P2847.074
.295			7.5	P2847.075
.299	19/64		7.6	P2847.076
.303			7.7	P2847.077
.307			7.8	P2847.078
.311	5/16		7.9	P2847.079
.315			8.0	P2847.080
.319			8.1	P2847.081
.323			8.2	P2847.082
.327	21/64		8.3	P2847.083
.331			8.4	P2847.084
.335			8.5	P2847.085
.339			8.6	P2847.086
.342	11/32		8.7	P2847.087
.346			8.8	P2847.088
.350			8.9	P2847.089
.354			9.0	P2847.090
.358	23/64		9.1	P2847.091

Bore Dia.	Drill Sizes			Collet Number
	inch	No	mm	
Collets for Type 1250 (cont'd)				
.362			9.2	P2847.092
.366	9		.3	P2847.093
.370			9.4	P2847.094
.375	3/8		9.5	P2847.095
.378			9.6	P2847.096
.382			9.7	P2847.097
.386			9.8	P2847.098
.390	25/64		9.9	P2847.099
.394			10.0	P2847.100
.398			10.1	P2847.101
.402			10.2	P2847.102
.406	13/32		10.3	P2847.103
.410			10.4	P2847.104
.414			10.5	P2847.105
.418			10.6	P2847.106
.422	27/64		10.7	P2847.107
.425			10.8	P2847.108
.429			10.9	P2847.109
.433			11.0	P2847.110
.437	7/16		11.1	P2847.111
.441			11.2	P2847.112
.445			11.3	P2847.113
.449			11.4	P2847.114
.453	29/64		11.5	P2847.115
.457			11.6	P2847.116
.461			11.7	P2847.117
.465			11.8	P2847.118
.469	15/32		11.9	P2847.119
.472			12.0	P2847.120
.476			12.1	P2847.121
.480			12.2	P2847.122
.484	31/64		12.3	P2847.123
.488			12.4	P2847.124
.492			12.5	P2847.125
.496			12.6	P2847.126
.500	1/2		12.7	P2847.127
.504			12.8	P2847.128
.508			12.9	P2847.129
.512			13.0	P2847.130

† Quotation required.