

Airetool Rolling Controls

Airetool Heavy Duty Torque Controlled Rolling Motor

Airetool®

Model 1850-40

- For controlled torque up to 600 ft. lbs.
- This Airetool pneumatic powered torque controlled rolling motor offers the highest controlled torque of any rolling motor currently available.



Model No.	Part No.	Speed & Torque 90 psig Air Pressure*						Overall Length		Weight		Side to Center		Operating Hose		CFM	Square Drive	Tube Capacities*		Chucks	
		Free Speed RPM	Maximum Torque		Minimum Torque		In.											mm	Lbs.	Kg	In.
			Ft. lbs.	Nm	Ft. Lbs.	Nm															
1850-40	8405314	35	600	813	219	297	15	380	52	23.6	3-5/8	92	1/2	13	60	1	4-1/2	114	3/4 - 1	1-1/4 - 1-1/2	

* Varies depending on tube material gauge and tube sheet thickness.

Optional and Replacement Chucks

Description	Part Number	Mandrel Square
720-720S-735S		
720 250 1/4 CHUCK	8405334	1/4
720 375 B 3/8 CHUCK ASSY	8405403	3/8
850		
850 375 CHUCK	8400100	3/8
850 500 CHUCK	8400200	1/2
1050-400 1550-900		
1000 375 QC CHUCK COMPLETE	8400700	3/8
1000 500 QC CHUCK COMPLETE	8400800	1/2
1000 750 CHUCK COMPLETE	8400900	3/4
1000 1000 CHUCK COMPLETE	8404820	1
1550-250		
QC 1550 375 QC CHUCK COMPLETE	8405272	3/8
QC 1550 500 QC CHUCK COMPLETE	8405271	1/2
1550 750 CHUCK COMPLETE	8405259	3/4
1550 1000 CHUCK COMPLETE	8405260	1
999/1850s		
989 750 3/4 SQUARE CHUCK	8404700	3/8
989 1000 1" SQUARE CHUCK	8404960	1
1850 1250 CHUCK COMPLETE	8405319	1-1/4
1850 1500 CHUCK COMPLETE	8405437	1-1/2

Description	Part Number	Mandrel Square
1752		
1770 110 3/4 CHUCK COMPLETE	8405299	3/4
1770 110 1 CHUCK COMPLETE	8405300	1
1770 110 1-1/4 CHUCK COMPLETE	8405400	1-1/4
1753		
QC 1770 230 1/2 QC CHUCK COMPLETE	8405302	1/2
1770 230 3/4 CHUCK COMPLETE	8405298	3/4
1770 230 1 CHUCK COMPLETE	8405306	1
966s		
850 375 CHUCK	8400100	3/8
979s		
939 375 CHUCK	8400400	3/8
939 500 CHUCK	8400500	1/2
939 750 3/4 CHUCK	8401100	3/4